Physicochemical properties of functional yoghurt fortified with microencapsulated moringa and black cumin oils

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ABSTRACT:

Microcapsules of *Moringa oleifera* (moringa) and *Nigella sativa* (Black Cumin oils) were formed by using maltodextrin (MD), whey protein concentrate and gum Arabic (GA) as carrier agents using freeze drier. Microcapsules were added to yoghurt. The characteristics of either the microcapsules or the functional fortified yoghurt were studied. The characterization of micro emulsions with different concentrations of moringa and *Nigella sativa* (Black Cumin oils) revealed stable emulsions with negative zeta potentials (-31.4 to -41.8 mV for moringa oil and -32.1 to -37.0 mV for black cumin oil detected). Particle sizes ranged from 442.5 to 550.7 nm for *Moringa oleifera* oil and 312.5 to 642.1 nm for *Nigella sativa* (Black Cumin oil). Encapsulation efficiency was highest at 5% oil concentration but decreased at higher concentrations. Adding encapsulated *Moringa oleifera* and *Nigella sativa* (Black Cumin oils) to yoghurt affected its viscosity, pH, and acidity. The fortified yoghurt with the oils showed microbiological properties and absence of harmful bacteria. Sensory evaluation indicated that an optimal concentration of 4% for both oils enhanced flavor and texture. Generally, the addition of encapsulated oils improved the nutritional value and potential health benefits of yoghurt.

Keywords: Yoghurt; Physical encapsulation; Freeze drier; Moringa oleifera; Nigella sativa.

INTRODUCTION:

Yoghurt, a traditional fermented dairy product, has gained significant popularity worldwide due to its nutritional benefits and potential health-promoting properties (McKinley et al., 2005). It is a rich source of high-quality protein, essential vitamins, and minerals, along with probiotics that support gut health (Gómez-Gallego et al., 2018). In recent years, there has been a growing interest fortifying yoghurt with bioactive in compounds to enhance its functional properties and offer additional health benefits (Sharma et al., 2023). One of these approaches the incorporation of microcapsules is containing oils derived from Black Cumin (Nigella sativa) and Moringa (Moringa oleifera), which are known for their potential therapeutic effects (Islam et al., 2021 and Rahim et al., 2022). Black Cumin oil, derived from the seeds of Nigella sativa, is rich in bioactive compounds such as thymoquinone, thymohydroquinone and thymol (Tiruppur Venkatachallam et al., 2010). These compounds possess antioxidant, anti-inflammatory, and anticancer properties, antimicrobial making Black Cumin oil a promising candidate for functional food fortification (Rahim et al., 2022). Moringa oil, extracted from the seeds of Moringa oleifera, is highly nutritious and

contains a range of bioactive compounds, including vitamins, minerals, antioxidants, and phytochemicals (Falowo et al., 2018). It has been associated with various health benefits, including anti-inflammatory, antimicrobial and hepatoprotective effects (Kou et al., 2018). The encapsulation of Black Cumin and Moringa oils in microcapsules offers several advantages for their incorporation into yoghurt (Rout et al., 2022 and Calderón-Oliver & Ponce-Alquicira (2022). Microencapsulation protects the oils from oxidation, light, and heat, ensuring their stability, preserving their bioactive properties during storage, and processing (Dias et al., 2015). Additionally, microcapsules provide controlled release of the encapsulated oils, enabling their gradual release during digestion and maximizing their bioavailability and health benefits (Liu et al., 2022).It is crucial to highlight that although scientific studies have provided evidence for the potential health advantages associated with the individual constituents, such as Black Cumin oil, Moringa oil, and probiotics, further research are required to specifically examine the collective impact of these elements in fortified yoghurt. Additionally, individual responses to fortified yoghurt may vary, and it is always advisable to consult with a professional healthcare institute or nutritionist before making significant changes to the human diet. The fortification of yoghurt with microcapsules of Moringa oleifera and Nigella sativa (Black Cumin) oils opens new opportunities to develop functional yoghurt with enhanced nutritional and therapeutic properties (Nazari et al., 2023 and Ali et al., 2022). The combined effects of the bioactive compounds present in these oils and the probiotics in yoghurt may exert synergistic health effects, such as improved gastrointestinal health, enhanced immune function, and potential disease prevention (Tomas et al., 2022). Several studies have investigated the incorporation of microcapsules containing Moringa oleifera and Nigella sativa (Black Cumin oils) into different food matrices, highlighting their potential applications in functional foods. For instance, research by Ahmed et al. (2019) demonstrated the successful encapsulation of Black Cumin oil in microcapsules and its incorporation into yoghurt, resulting in improved antioxidant activity and sensory characteristics. Moreover, a study by Gomes et al. (2023) investigated the encapsulation of Moringa oleifera oil in alginate-based microcapsules and its incorporation into probiotic-enriched yoghurt, revealing enhanced functional properties and potential health benefits. The aim of this study, fortification of yoghurt with microcapsules containing Moringa oleifera and Nigella sativa (Black Cumin oils) represents a promising approach to develop functional yoghurt with nutritional enhanced and therapeutic properties. Further research is needed to explore the optimal encapsulation techniques, dosage levels and long-term effects of these fortified yoghurts on human health, paving the way for the development of innovative functional foods.

MATERIALS AND METHODS

Materials

Moringa oleifera and *Nigella sativa* (Black Cumin oils) were acquired from the oil's extraction unit at the National Research Centre in Egypt. Low heat skimmed milk powder with a composition of 34% protein, 0.5% fat, and 4% moisture was obtained from The Nile Commercial CO. in Cairo, Egypt. The yoghurt starter culture (YC-X11), which contained *Streptococcus thermophilus* and *Lactobacillus bulgaricus*, was sourced from the Chr. Hansen laboratory in Denmark. Maltodextrin (MD), Whey protein concentrate (WPC), and Arabic gum (AG) were purchased from Aromsa Co. in Turkey. Hexane was obtained from Sigma-Aldrich Co. in the USA.

Preparation of micro emulsions with different oil concentrations

To prepare the micro emulsions with varying oil concentrations, a solution of MD (10% w/v) and AG (10% w/v) was created by dissolving them in distilled water at temperatures of 50-60°C for a duration of 30 min. The WPC was dissolved in distilled water at temperatures of 60-80°C for 30 min to activate its active components. Based on a study by Chung et al. (2011), a 4:1 ratio of MD to WPC was selected for the preparation of the oil's micro emulsion formulation. The MD and WPC solutions were mixed at this ratio and stirred for 1 h. Different concentrations of Moringa oleifera and Nigella sativa (Black Cumin oils) (5, 10, 15 and 20% w/v) were added to the MD: WPC solution and the mixtures were homogenized using Ultra-Turrax an (18000 rpm/20 homogenizer min). The resulting mixtures were sonicated for 20 min on an icebox. A solution of AG (0.5% in total) was added to the micro emulsion to enhance its stability, and the mixture was homogenized again.

Dehydration of micro emulsions by freezedrying:

The micro emulsions were freeze-dried to form microcapsules from *Moringa oleifera* and *Nigella sativa* (Black Cumin oils) by freezing them at -20°C and then drying them using a lyophilizer. The dried product was collected after 48 hours of freeze-drying and stored in an airtight container at -20°C for further analysis according to Abdelwahed *et al.* (2006).

Characterization of micro emulsions

Micro emulsion stability

The stability of the micro emulsion was determined by measuring the separation of serum from the emulsion. The emulsion was stored in a cylinder for different time intervals, and the height of the separated serum was measured to calculate the percentage of separation by utilizing $\frac{H^2}{H^0}x 100$

Where: H1 is the height of upper phase; Ho represents the initial height of emulsion.

Measurement of droplet size and zeta potential of micro emulsions

The particle size distribution and zeta potential of the emulsion droplets were measured using a Malvern Zetasizer Nano Z. The samples were diluted with distilled water before the measurements (Ramadan *et al.*, 2021).

Transmission electron microscopy (TEM)

The morphology of the Nano emulsions was examined using transmission electron microscopy. Prior to imaging, the samples were coated with a thin layer of gold to facilitate electron microscopy.

Characterization of freeze-dried microemulsions

Encapsulation efficiency (EE)

The encapsulation efficiency was determined by extracting the free oil from the dried micro emulsion powder using hexane (Abdel-Razek *et al.,* 2022). The remaining extract represented the encapsulated amount of oil, and the encapsulation efficiency was calculated from the following equation (2):

$$EE\% = \frac{TPC - FPC}{TPC} x100$$

Where: TPC: Total phenolic compounds; FPC: Free phenolic compounds

Surface morphology of freeze-dried microemulsions

Scanning electron microscopy (SEM) was used to visualize the surface morphology of the freeze-dried micro-emulsions.

Yoghurt preparation

Yoghurt was prepared by pasteurizing reconstituted skim milk (12% T.S) at 85°C for 30 sec and then cooling it to 42°C. The milk was inoculated with a yoghurt culture (S. thermophilusand lb. delbrueckii ssp. bulgaricus) at a concentration of 3% (w/v) and incubated at 42°C until the pH dropped to 5.2 and 4.6. The yoghurt samples were divided into four portions: Control yoghurt (labeled C): This portion was prepared without any additives and the other portions T1, T2, T3 and T4 yoghurt: This portion contained 2, 4, 6 and 8% dried micro emulsions; respectively. All voghurt samples were stored at 4°C for detected of 14 days of cold storage. This experiment was replicated three times to ensure the reliability and consistency of the results.

Yoghurt's physical and chemical properties

The acidity and pH of the yoghurts were measured immediately after manufacture at 25C using a pH meter (pH 211, HANNA Instruments, Leighton Buzzard, UK). The titration method was used to determine the acidity % as lactic acid (Mohamed *et al.*, 2017). The apparent viscosity of the yoghurts was determined using a dynamic viscometer (Brookfield Model-LV; Brookfield Engineering Laboratory, Stoughton, USA) was used at a speed of 100 rpm (El-Said *et al.*, 2018).

Microbiological analysis

Coliform bacterial count

Coliform bacterial counts were determined using Violet Red Bile Agar (VRBA) followed by incubation for 1-2 days at 37°C according to APHA (2000).

Moulds and yeasts count

Moulds and yeasts counts were determined using the pour plate method by using Malt Extract Agar (MEA) followed by incubation for 3-5 days at 25°C according to APHA (2000).

Sensory evaluation

Sensory evaluation of the yoghurts was performed using a 10-point hedonic scale to assess appearance, flavor, and texture. The evaluations were conducted when the yoghurt was fresh and after 7 & 15 days of storage (Mohamed *et al.*, 2017).

Statistical analysis

The experimental results were presented as mean values \pm standard deviation, and each experiment was repeated at least three times. Statistical analysis of the data was conducted using Minitab 18 software, developed by Minitab Ltd. in Coventry, UK. ANOVA and Duncan's multiple range tests were applied to examine differences at a 5% significance level (P< 0.05)

RESULTS AND DISCUSSION

Characterization of the micro emulsions with different oils concentration

Micro emulsion stability, zeta potential and Particle size

Table 1 presents the stability of micro emulsions and the zeta potential of oil droplets emulsions in micro with different concentrations of Moringa oleifera and Nigella sativa (Black Cumin oils). Micro emulsions containing 5 to 15% (w/v) of moringa oil did not show any phase separation, while those containing 20% (w/v) of moringa oil exhibited 35% phase separation after 10 days. Similarly, micro emulsions with 5 and 10% (w/v) of Nigella sativa (Black Cumin oil) showed no phase separation, but those with 15 and 20% (w/v) of Nigella sativa (Black Cumin oil) showed 23 and 65% phase separation after 10

days, respectively. These results suggest that insufficient emulsifier concentration resulted in faster droplet coalescence (Abdel-Razek et al., 2018). Zeta potential measures the charge attraction or repulsion between particles and plays a role in preventing droplet coalescence and ensuring emulsion stability (Premi and Sharna, 2017). Table 1 presents the zeta potential of nano emulsion droplets as influenced by the concentrations of Moringa oleifera and Nigella sativa (Black Cumin oils). The zeta potential of micro emulsions with different concentrations of Moringa oleifera and Nigella sativa (Black Cumin oils) ranged from -31.4 to -41.8 mV and from -32.1 to -37.0 Mv: respectively. The negatively charged carboxylate groups on the outer surface of droplets, formed by WPC and AG, resulted in a negative zeta potential under neutral pH conditions. AG always has a negative zeta potential regardless of pH due to carboxylate groups (Kaushik et al., 2016). Emulsions with zeta potentials higher than -30 mV or lower than -30 mV tend to be electrostatically stable (Premi and Sharma, 2017). Previous studies have reported that micro emulsions containing 2-8% oil exhibited negative zeta potentials ranging from -25.0 to -48.8 mV, and these emulsions showed good stability without significant effects on oil concentration (Cansell et al., 2003). The negative zeta potential increased with the dispersion of micro emulsion droplets, explaining the good emulsion stability (McClements, 2005). The zeta potential results of this study are consistent with the emulsion stability values and support previous findings regarding the behavior of WPC/AG (Weinbreck et al., 2004). Within this range of zeta potential, covalent cross-linking between WPC and AG occurs, leading to repulsion between droplets and the prevention of clotting and creaming of encapsulated droplets. The zeta potential results in Table 1 confirm the formation of the desired complex of WPC and AG on the emulsion surface. The droplet sizes of micro emulsions containing different concentrations (5-20% w/v) of Moringa oleifera and Nigella sativa (Black Cumin oils) were measured using a Malvern Zetasizer Nano Z, and the results are presented in Table 1. High-pressure homogenization at 172.3 MPa resulted in the formation of micro emulsions with Nano sized droplets, with droplet diameters ranging from 442.5 to 550.7 nm for Moringa oleifera oil and from 312.5 to 642.1 nm for Nigella sativa (Black Cumin oil). The droplet size in the micro fluidization approach depends on the interaction chamber, operating conditions, and

emulsion composition (Villalobos-Castillejos *et al.*, 2018). While no linear correlation was found between the concentrations of *Moringa oleifera* and *Nigella sativa* (Black Cumin oils) and droplet size in the 5-15% (w/v) formulations, there was an increase in droplet size at 20% (w/v) concentrations of both oils.

Transmission electron microscopic (TEM)

TEM analysis was performed on singlelaver emulsions to examine their microstructure, as depicted in Fig 1. Fig 1A and 1B show the morphology of MeBCO and MeMO droplets coated with AG in the primary emulsions. The TEM images revealed that the droplets had a distinct spherical shape with a well-defined interface corresponding to the AG layer. The droplet sizes observed through TEM were consistent with those measured using dynamic light scattering. The size distribution of the droplets was found to be heterogeneous, indicating the presence of These findings certain aggregates. are consistent with the reported values of the Polydispersity Index (PDI) shown in Table 1. Overall, these results confirm that the microstructures of the emulsions varied depending on the composition of the layers surrounding the droplets.

Characterization of freeze-dried micro emulsions

The % encapsulation efficiency (EE) of freezedried micro emulsions

Table 2 presents the encapsulation efficiency (EE) of freeze-dried microemulsions with different concentrations (5, 10, 15 and 20% w/v) of Moringa oleifera and Nigella sativa (Black Cumin oils). The EE of the encapsulated oils ranged from 80.3 to 50% for Moringa oleifera oil and from 82.4 to 50.4% for Nigella sativa (Black Cumin oil). Higher EE values were found in formulations with 5% (w/v) of oils. However, when the oil concentration exceeded 10% (w/v), the EE was affected by the oil content. Significantly, different EE values were observed between samples with 10, 15 and 20% (w/v) of oils. Fig 2 displays the particle structure images of Moringa oleifera (Black and Nigella sativa Cumin oils) encapsulated using freeze-drying techniques, as observed through scanning electron microscopy (SEM). The SEM images revealed that the freeze-dried powder had sharp edges, a broken glass-like surface, and a brittle texture, which resulted from the lyophilization process and the extended drying period (Khazaei et al., 2014). Sahin-Nadeem et al. (2013) mentioned that the outer topography of

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freeze-dried particles exhibited a spherical shape with shallow dents of shrinkage and without cracks or pores, attributed to the protein in the wall material. The absence of pores or cracks on the particle surface is crucial for preventing the inward diffusion of oxygen and thereby providing better protection for the encapsulated extract. Additionally, this feature significantly enhances the oxidative stability of freeze-dried microcapsules, partly due to the lower overall surface area and lower surface extract content.

Yoghurt's physical and chemical properties

According to the findings presented in Table 3, it was observed that when the milk mixed with varying concentrations of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) was fermented using a yoghurt starter, the pH of the mixture began to decrease. The Table also provided information on the time (min) required the pH to reach the levels of 5.2 and 4.6. It was clear from these results that the time needed to reach pH 5.2 and 4.6 increased with increasing the addition of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils). This result clearly indicated that, slowness of lactic acid increments concomitant to the addition of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) and positively related to the ratio of additives. This finding is presumably due to some inhibitory action of the added of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) on yoghurt starter activity, as reported by El-Sayed et al. (2016) and Abdel-Razek et al. (2018).

The apparent viscosity

The results presented in Table 4 indicate that the addition of different concentrations of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) to the milk, followed by fermentation with a yoghurt starter, led to a decrease in pH. The Table also includes data on the time required (min) for the pH to reach the specific levels of 5.2 and 4.6. Continuous shearing resulted in a reduction in the viscosity of the yoghurt, meaning that higher viscosity required longer shearing time. The data in the same Table showed the changes in viscosity for both the control samples (without encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) and the fortified yoghurt over the shearing time. It was observed that the encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) treatments had higher shearing times compared to the control samples, indicating that the addition of

encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) resulted in increased viscosity of the yoghurt. This is due to an increase in the wall materials like MD and WPC can bind water, leading to an increase in the viscosity of the medium. This explanation aligns with the findings of the study conducted by Quintanilha et al. (2021). Furthermore, the monitoring of shearing time in both the control and fortified yoghurt revealed that the viscosity of the control voghurt significantly decreased during the first 2 min of shearing and then slightly decreased further until the end of the shearing time. In the case of the fortified yoghurt, the viscosity of the treatments containing Moringa oleifera and Nigella sativa (Black Cumin oils) showed a significant decrease during the first 3 min of shearing and remained mostly unchanged thereafter. These results align with a study conducted by Cardines et al. (2018).

pH and acidity

The changes in pH and acidity values of voghurt samples during a 14-day storage period at 4°C were recorded and presented in Table 5. It was observed that the pH values of fortified yoghurt with encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) showed a significant difference compared to the control yoghurt when fresh. Furthermore, throughout the storage period, all yoghurt treatments exhibited noticeable changes in pH values. These findings align with a study conducted by Abdel-Razek (2019), which likely reported similar observations regarding the changes in pH values of yoghurt samples during storage. In terms of titratable acidity, the yoghurt fortified with encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) had an opposite trend for pH value throughout the storage period. This observation is consistent with a study conducted by Abdel-Razek (2019).

Microbiological analysis

Based on the data presented in the Table 6, it was observed that the fortified yoghurt with encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) showed the absence of coliform bacteria, as well as moulds and yeasts. This absence of microorganisms may be attributed to the inhibitory effect of Moringa oleifera and Nigella sativa (Black Cumin oils) on coliform organisms. Furthermore, both Moringa oleifera and Nigella sativa (Black Cumin oils) are considered to have antibacterial properties against pathogenic microorganisms, which could potentially enter the bio yoghurt

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either before or after processing, thereby ensuring the safety of the product for human consumption. These findings are consistent with studies conducted by Rahman *et al.* (2009) and Mohammed (2022), which deleted reported similar results regarding the absence of coliform bacteria and the antimicrobial properties of *Moringa oleifera* and *Nigella sativa* (Black Cumin oil).

Sensory evaluation:

The sensory evaluation was conducted on yoghurt fortified with encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) (Table 7). The results presented in the Table showed the organoleptic scores of the control yoghurt and the fortified yoghurt with different concentrations of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils). It was observed that the encapsulated Moringa oleifera oil treatments received lower scores compared to the control bio yoghurt. The highest scores were obtained at 4% concentration, and the scores gradually decreased as the percentage of encapsulated Moringa oleifera oil increased up to 8%. The addition of Moringa oleifera oil appeared to enhance the flavor and consistency of the yoghurt, resulted in lower scores for flavor, body, and texture. Similar findings were reported by Amer et al. (2014). Regarding the fortified yoghurt with different concentrations of encapsulated Nigella sativa (Black Cumin oil), the treatments initially received higher scores than the control yoghurt, up to 4% concentration. However, the scores gradually decreased as the percentage of encapsulated Nigella sativa (Black Cumin oil) increased up to 8%. This observation is consistent with the findings reported by Okur (2021). In general, based on the obtained results, it is recommended to use encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) up to 4% to achieve a highly acceptable product with enhanced health benefits.

CONCLUSION

The characterization of micro emulsions containing *Moringa oleifera* and *Nigella sativa* (Black Cumin oils) provides valuable insights into their stability, particle size, encapsulation efficiency, and other properties. To assess the stability of the emulsions, phase separation was examined, and the results indicated that emulsions with lower concentrations of oil (5-15% w/v for *Moringa oleifera* oil and 5-10% w/v for *Nigella sativa* oil deleted) exhibited stability without any signs of phase separation. However, higher concentrations led to phase separation after a certain period, indicating that the importance of sufficient emulsifier content to maintain stability. In conclusion, the addition of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) to yoghurt affected its pH, viscosity, microbiological properties, and sensory characteristics. The pH of the yoghurt decreased with increasing oil concentrations, while the viscosity increased. The fortified yoghurt showed an absence of coliform bacteria, molds, and yeasts, indicating potential antimicrobial properties of the oils. evaluation revealed Sensorv that the organoleptic scores varied depending on the oil concentration, with lower scores observed for higher concentrations. Based on the study's findings, it is recommended to limit the supplementation of encapsulated Moringa oleifera and Nigella sativa (Black Cumin oils) to 4% in yoghurt to achieve a desirable product with enhanced health benefits. Further research is necessary to explore other quality attributes and optimize the incorporation of these oils into yoghurt.

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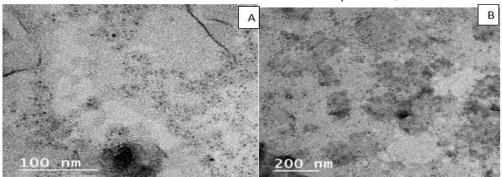


Figure 1: The morphology of micro emulsion moringa oil (A) and micro emulsion black cumin oil (B).

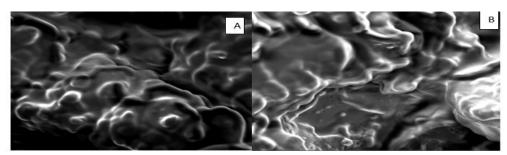


Figure 2: The particle structure images of freeze-dried micro emulsion moringa oil (A) and micro emulsion black cumin oil (B)

	/		
%	Tested Parameter	MeMO	MeBCO
	Particle size	442.5±21.8	312.5±16.68
5	Polydispersity Index (PDI)	0.65 ± 0.02	0.444 ± 0.05
5	Zeta potential (mV)	-31.4±0.1	-32.1±0.6
	% separation		
	Particle size	502.9±30.93	384.6±56.02
10	Polydispersity Index (PDI)	0.59 ± 0.035	0.59 ± 0.053
10	Zeta potential (mV)	-35.6±2.4	-32.7±0.62
	% separation		
	Particle size	541.9±39.23	443.7±20.22
15	Polydispersity Index (PDI)	0.52 ± 0.036	0.45 ± 0.025
15	Zeta potential (mV)	-33.7±0.56	-34.4±0.7
	% separation		23
	Particle size	550.7±22.9	642.1±19.27
20	Polydispersity Index (PDI)	0.54 ± 0.017	0.39±0.011
20	Zeta potential (mV)	-41.8±0.69	-37.0±0.6
	% separation	35±1.58	65±2.56
1		1.	

Table 1: Particle size and zeta potential of micro emulsion moringa oil (MeMO) and micro emulsio	n
black cumin oil (MeBCO)	

Data are reported as mean ± standard deviations of three replicates.

Table 2: Encapsulation efficiency (EE) % of freeze-dried micro emulsion moringa oil (MeMO) and micro emulsion black cumin oil (MeBCO).

	MeMC	0 (%)			MeBC	CO (%)	
5	10	15	20	5	10	15	20
$80.3^{a} \pm 2.58$	73.5 ^b ±1.58	60.6°±3.24	50 ^d ±1.58	$82.4^{a}\pm1.78$	75.6 ^b ±1.58	62.3°±2.51	$50.4^{d} \pm 1.74$

Data are reported as mean \pm standard deviations of three replicates. Values with different letters on the same columns represent statistical differences according to a one-way analysis of variance (p<0.05).

Table 3: Time (min) needed to reach pH 5.2 and pH 4.6 during fermentation of supplemented milk with different ratio of encapsulated moringa and black cumin oils.

%	YFM	0	YFBO				
	pH 5.2	pH 4.6	pH 5.2	pH 4.6			
Control	$85^{e} \pm 2.35$	145e±2.35	85 ^e ±2.36	145 ^e ±1.65			
2	$110^{d} \pm 2.98$	165 ^d ±5.23	115 ^d ±2.47	180 ^d ±1.65			
4	120°±3.25	180°±3.54	125°±1.89	200°±1.98			
6	135 ^b ±1.45	195 ^b ±2.36	$140^{b} \pm 1.58$	210 ^b ±2.89			
8	145ª±2.51	210 ^a ±2.35	150ª±1.36	240ª±2.36			

YFMO: yoghurt fortified with encapsulated moringa oil.

YFBO: yoghurt fortified with encapsulated black cumin oil.

Data are reported as mean \pm standard deviations of three replicates. Values with different letters on the same columns represent statistical differences according to a one-way analysis of variance (p<0.05).

					Shearing	time (min)				
(%)			YFMO					YFBO		
	0.0	0.5	1.0	1.5	2.0	0.0	0.5	1.0	1.5	2.0
Control	$58.0^{e} \pm 1.47$	$46.0^{e} \pm 1.28$	$38.0^{e} \pm 1.22$	$29.0^{e} \pm 1.18$	$20.0^{e} \pm 1.15$	$46.0^{\mathrm{e}} \pm 1.28$	$31.0^{e} \pm 1.20$	$28.0^{\rm e}\pm1.18$	$26.0^{e} \pm 1.16$	22.9e±1.1
2	$69.0^{d} \pm 1.54$	$64.0^{d} \pm 1.58$	56.0d±1.48	$45.0^{d} \pm 1.27$	$34.0^{d}\pm1.21$	$51.0^{d} \pm 1.44$	$49.0^{d} \pm 1.32$	$37.0^{d} \pm 1.22$	$34.0^{d} \pm 1.21$	31.2 ^d ±1.20
4	80.0°± 2.12	77.0°± 1.95	$70.0^{\circ} \pm 1.88$	60.0°±1.50	48.0°± 1.30	77.0°±1.98	68.0°±1.53	56.0°±1.49	43.0°±1.25	$40.0^{\circ} \pm 1.24$
6	$91.0^{b} \pm 2.64$	$87.0^{\rm b}\pm2.54$	79.0 ^b ±1.98	$68.0^{b} \pm 1.53$	$56.0^{b} \pm 1.48$	$84.0^{b} \pm 2.55$	77.0 ^b ±1.96	$64.6^{b} \pm 1.59$	$52.0^{b} \pm 1.44$	49.1 ^b ± 1.31
8	$100^{a} \pm 2.88$	95ª± 2.85	87ª± 2.54	77ª± 1.95	$65^{a} \pm 1.55$	93.0ª±2.83	$85.6^{a} \pm 2.48$	72.9°±1.91	60.5 ^a ±1.52	58.5°± 1.48

Table 4: The apparent viscosity of fortified yoghurt with encapsulated moringa and black cumin oils

Data are reported as mean \pm standard deviations of three replicates. Values with different letters on the same columns represent statistical differences according to a one-way analysis of variance (p<0.05).

Table 5: pH and acidity (TA) of yoghurt fortified with encapsulated moringa and black cumin oil.

Treatments		TA during	storage (%)		pH values during storage			
iteatilients	Fresh	3 days	7 days	14 days	Fresh	3 days	7 days	14 days
Control	$0.82^{ab}\pm 0.014$	$0.90^{a} \pm 0.017$	$1.08^{a} \pm 0.021$	$1.26^{\rm a}\pm0.027$	4.66	4.48	4.23	4.07
YFMO	$0.84^{a} \pm 0.015$	$0.86^{b} \pm 0.016$	$0.95^{\rm b} \pm 0.018$	$1.13^{b} \pm 0.025$	4.59	4.55	4.40	4.27
YFBO	$0.80^{b} \pm 0.012$	$0.83^{\circ} \pm 0.015$	0.91°±0.017	$0.99^{\circ} \pm 0.019$	4.52	4.50	4.42	4.28

Data are reported as mean \pm standard deviations of three replicates. Values with different letters on the same columns represent statistical differences according to a one-way analysis of variance (p<0.05).

Table 6: Effect of fortified yoghurt with encapsulated moringa and black cumin oils on the coliform and moulds & yeasts counts.

Organisma	Control		YFM	O (%)			YFBC	D (%)	
Organisms	Control	2	4	6	8	2	4	6	8
Coliform	ND	ND	ND	ND	ND	ND	ND	ND	ND
Mould & yeast	ND	ND	ND	ND	ND	ND	ND	ND	ND

ND: Not detected

Table 7: Organoleptic properties of fortified yoghurt with encapsulated moringa and black cumin oils.

Duene entire	Caretral		YFM	O (%)			YFBO	O (%)	
Properties	Control	2	4	6	8	2	4	6	8
Flavor (60)	$56^{a} \pm 2.3$	$51^{cd} \pm 2.0$	$54^{b} \pm 2.2$	$50^{d} \pm 2.0$	$48^{e}\pm1.9$	53 ^{bc} ±2.2	$56^{a} \pm 2.3$	52°± 2.2	$50^{d} \pm 2.0$
Body & Texture (30)	$27^{ab} \pm 1.3$	26 ^b ± 1.3	$28^{a} \pm 1.3$	$24^{c} \pm 1.3$	$20^{e} \pm 1.2$	$26^{b} \pm 1.3$	$28^{a} \pm 1.3$	$22^{d} \pm 1.2$	$20^{e} \pm 1.2$
Color& Appearance (10)	$8^{a} \pm 0.2$	$7^{\rm b} \pm 0.1$	$8^{a} \pm 0.2$	7 ^b ± 0.12	$5^{e} \pm 0.1$	$8^{a}\pm 0.2$	$8^{a} \pm 0.2$	6°± 0.1	$5^{e} \pm 0.1$
Total score (100)	$91^{a} \pm 3.1$	$84^{c} \pm 3.0$	$90^{a} \pm 3.0$	$81^{d} \pm 2.9$	$71^{f} \pm 2.8$	$87^{b} \pm 3.0$	$92^{a} \pm 3.1$	$80^{d} \pm 2.9$	$75^{e} \pm 2.9$

Data are reported as mean \pm standard deviations of three replicates. Values with different letters on the same columns represent statistical differences according to a one-way analysis of variance (p<0.05).

الخصائص الفيزيائية والكيميائية لزبادي وظيفي مدعم بزيوت المورينجا وحبة البركة المكبسلة أحمد فتحي عبدالوهاب الشيخ ¹، ممدوح أحمد عمر ¹، علي ابراهيم منصور ²، محمود عبد اللاه أحمد ²، دينا مصطفى محمد ⁸، تامر محمد المسيري ⁴ ¹ قسيه الألبان، كلية الزراعة بالقاهرة، جامعة الأزهر ، القاهرة، مصر ²قسير الألبان، كلبة الزراعة، جامعة الأزهر ، أسبوط، مصر ³ قسيه التغذية وعلوم الأطعمة، معهد بحوث الصناعات الغذائية والتغذية ، المركز القومي للبحوث، الجبزة، مصر ⁴ قسيه الألبان، المركز القومي للبحوث، الجيزة، مصر * البريد الإلكتروني للباحث الرئسي:

الملخص العربي:

تعتبر الزيوت الطبيعية من الأهمية بمكان فى التأثير الأيجابى على الناحية الصحية للإنسان ولكن إستخدامها فى صورتها الطبيعية قد تحدث بعض المساكل التصنبيعية والحسية والكيميائية مما يقلل من فوائدها الصحية. الهدف من هذا البحث هو انتاج زبادي حيوي مدعم بزيت المورينجا وزيت حبة البركة المكبسل. حيت تم تصنيع الكبسولات الدقيقة من زيت المورينجا وزيت حبة البركة باستخدام (MD) maltodextrin المالتوديكسترين ، ومركز بروتين اللبن والصمغ العربي (GA) كعوامل حاملة باستخدام التجفيف بالتجميد. تمت دراسة خصائص المستحلبات الدقيقة حيث كشف توصيف بروتين اللبن والصمغ العربي (GA) كعوامل حاملة باستخدام التجفيف بالتجميد. تمت دراسة خصائص المستحلبات الدقيقة حيث كشف توصيف بروتين اللبن والصمغ العربي (GA) كعوامل حاملة باستخدام التجفيف بالتجميد. تمت دراسة خصائص المستحلبات الدقيقة حيث كشف توصيف المستحلبات الدقيقة بتركيزات مختلفة من زيت المورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية (GA) كعوامل حاملة باستخدام التجفيف بالتجميد. تمت دراسة خصائص المستحلبات الدقيقة بتركيزات مختلفة من زيت المورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية و 2.30 للورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية (GA) للورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية و 3.30 للورينجا و 1.30 للورينجا و -3.31 للورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية و 3.31 للورينجا وزيت حبة البركة المورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية و 3.31 للورينجا وزيت حبة البركة عن مستحلبات مستقرة ذات شعنات كهربية و 3.31 للورينجا وزيت حبة البركة عن مستحلبات مستقرة زاريت للورينجا وزيت حبة المورينجا وزيت حبة البركة عن مستحلبات مستقرة زاريت للورينجا وزيت معان مالارين القربية و 3.31 للورينجا وزيت معان ما مالة للورينجا وزيت حال ماليزين الفري الموليز المورينجا وزيت معال مالورينجا وزيت معان مالورينية وزيرين المرين الورين وزيت مالارين والعن الورينا وزيت مالارين والعان الورين وزيت مالورين وزيت مالار

الكلمات الاسترشادية: الزبادي، الكبسلة الدقيقة، التجفيف بالتجميد، المورينجا اوليفيرا، حبة البركة.